

High Intensity Cyclotron Developments at IBA

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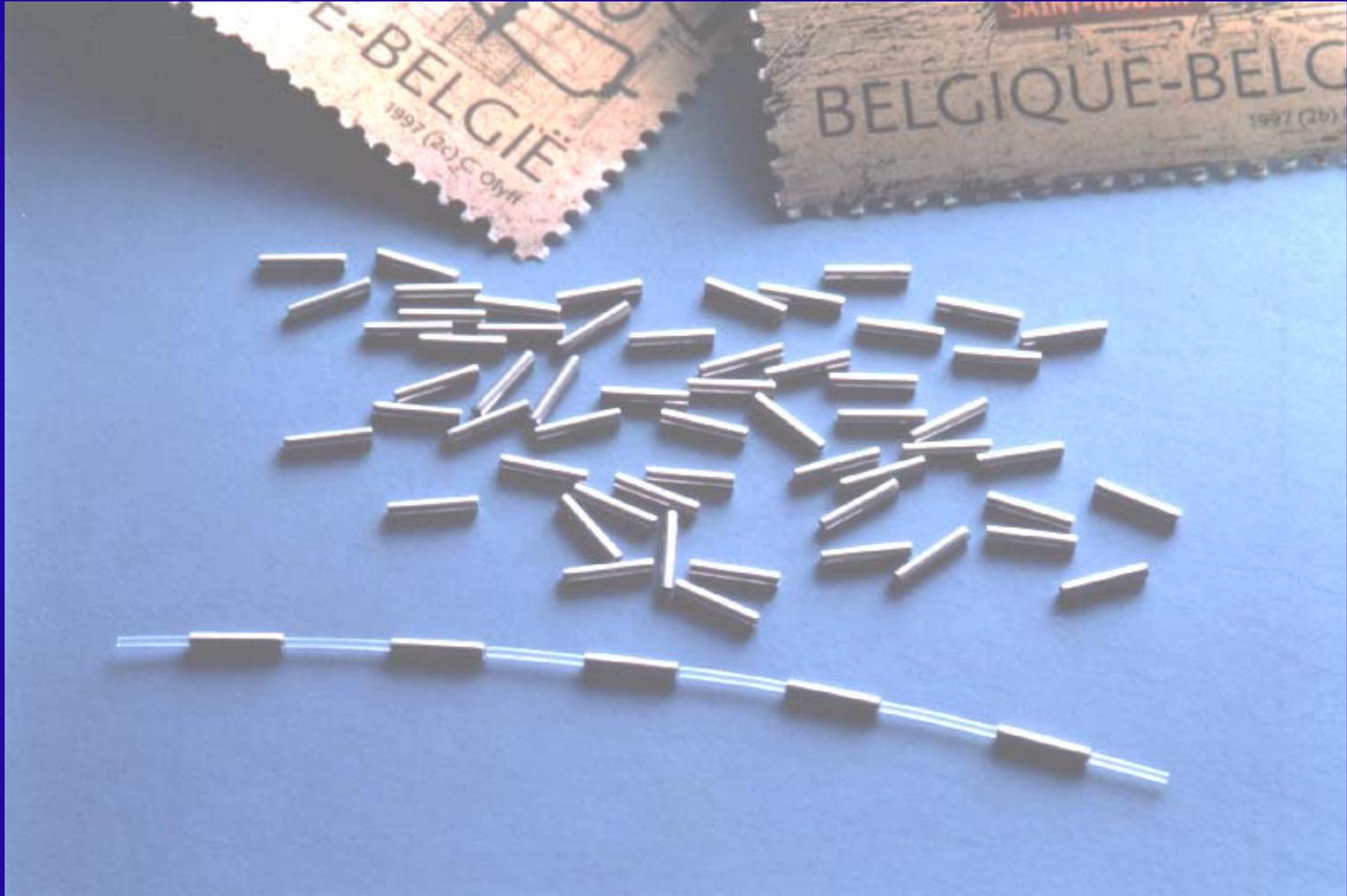
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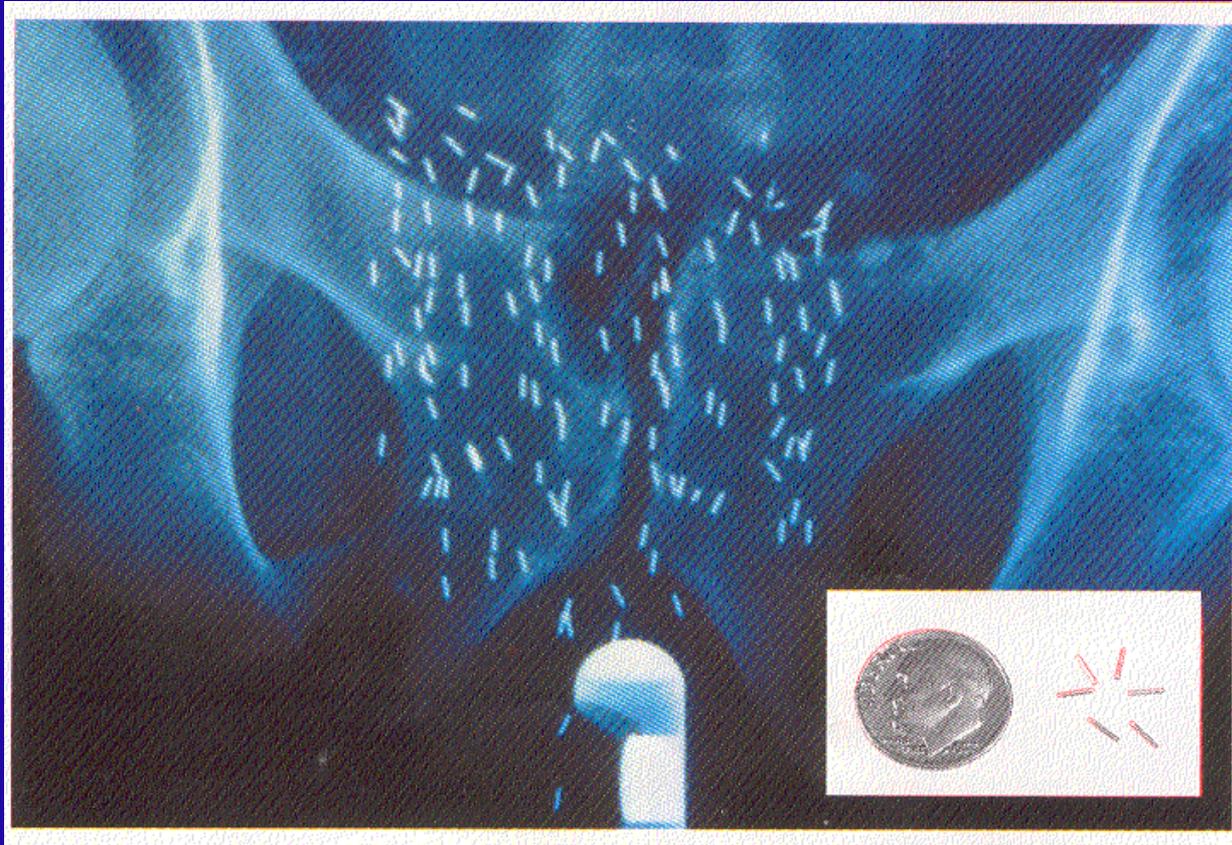
The goal of the paper is to present some high current cyclotron developments made by IBA

- ❑ Very high proton currents are required for the production of Brachytherapy isotopes such as Pd 103
- ❑ A new design of cyclotron allows to extract high currents of protons without ES deflector or charge exchange
- ❑ 1.5 MW CW, 106 MHz RF power sources are now available, using the Diacrode grid tube
- ❑ Very high beam power designs are made for nuclear waste transmutation or energy production

**Radioisotope production expands from
imaging to therapy :
larges doses require high current,
powerful accelerators**

Cyclotrons for Brachytherapy

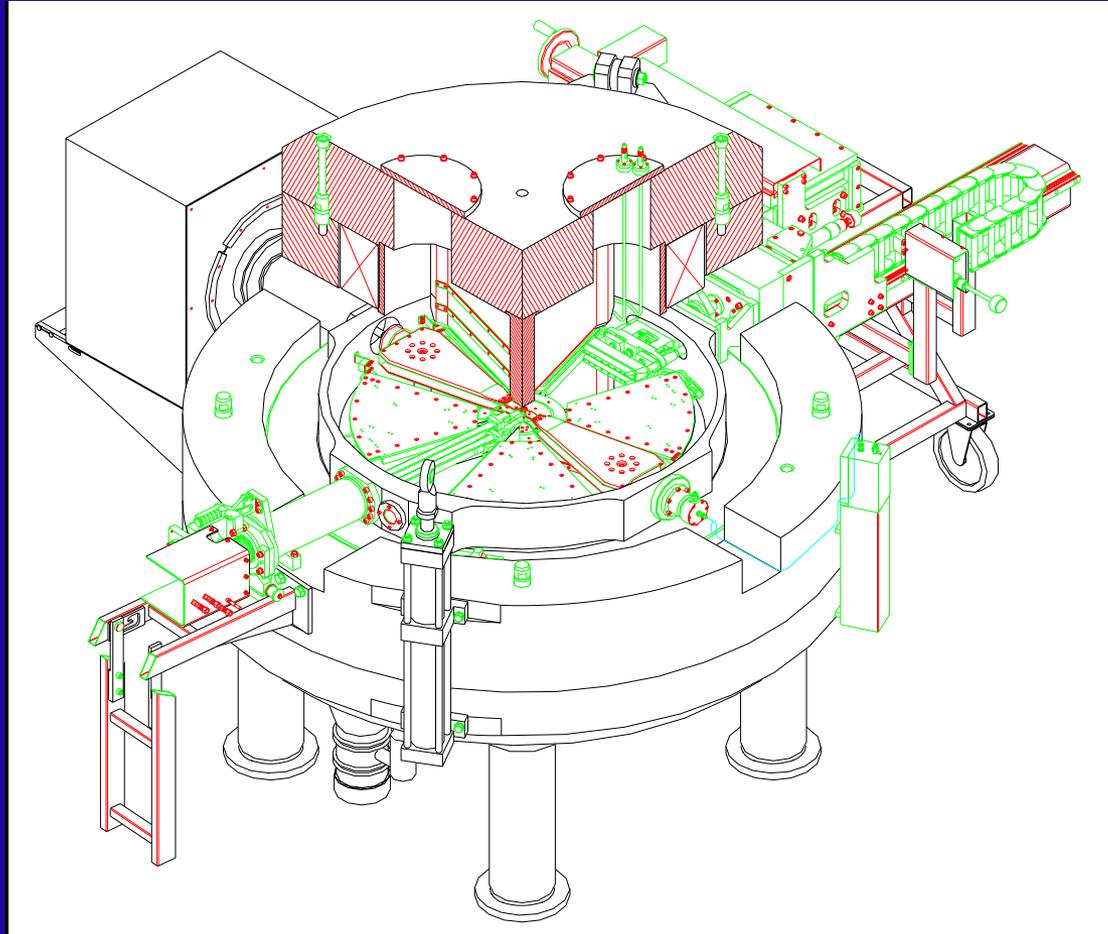


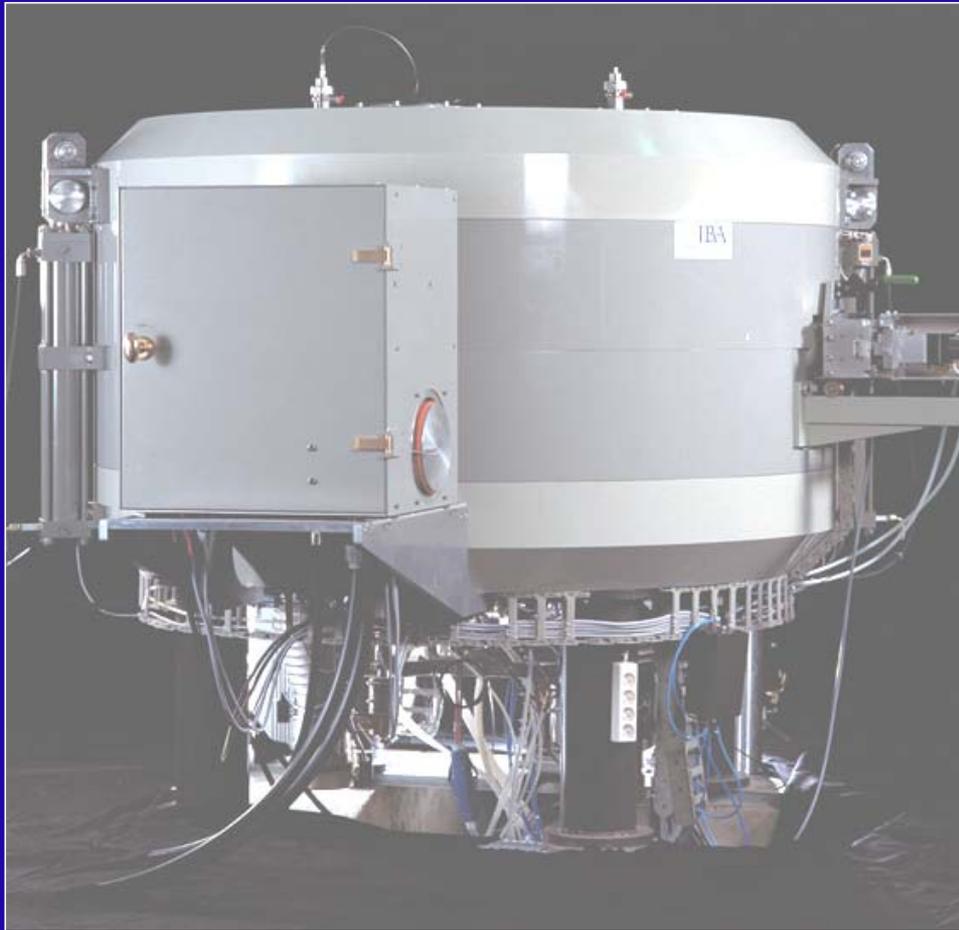


Radio nuclide characteristics : Pd-103 vs. I-125

	Pd-103	I-125
Half-life (days)	16.97	60
Energy (keV)	20-23	27-35
Half-value-layer (mm.lead)	0.008	0.025
Biologic dose equivalent (Gy)	115	160
Initial dose rate (cGy/hr)	20-24	6-10

- ❑ In 2001, 5 million seeds were sold, representing 62,000 treatments
- ❑ The market of seeds for prostate cancer brachytherapy was \$165 M, of which around 40% for Pd 103
- ❑ The dose to be used per patient are much larger, of longer lived isotopes
- ❑ Low yield and high productivity require multi-milliampere cyclotrons
- ❑ At Theragenics, IBA has installed 14 cyclotrons, with 2 mA beam current each (28 mA total beam current). A smaller number of higher current cyclotrons would be preferable





30 kW of beam with
100 kW of electrical
power

80% of the RF
power is beam
acceleration

- ❑ ^{103}Pd is produced by a (p,n) reaction on ^{103}Rh , requiring 12 to 18 MeV protons
- ❑ The use of an internal target avoids the issue of extracting 2 mA of beam
- ❑ The target is placed at grazing incidence in respect to the beam, causing a fraction of the beam to scatter away from the target
- ❑ Pure aluminum pole shields are used to limit the magnet activation

- ❑ Larger proton beam currents are needed at low energy for the production of radioisotopes such as Pd 103
- ❑ The beam size on internal targets in cyclotrons is limited. Heat removal from the target surface becomes an untractable problem
- ❑ Cyclotrons with internal targets become too radioactive for hands-on maintenance
- ❑ Cyclotrons with extracted beams of 2 mA and more are needed for this application
- ❑ In classical isochronous cyclotrons, extracting the beam with ES deflectors, the heating of the deflector septum is the limit
- ❑ H- cyclotrons, with axial beam injection and extraction by charge exchange are limited around 1.5 mA by space charge effects in the very low energy injection line (30 kV)

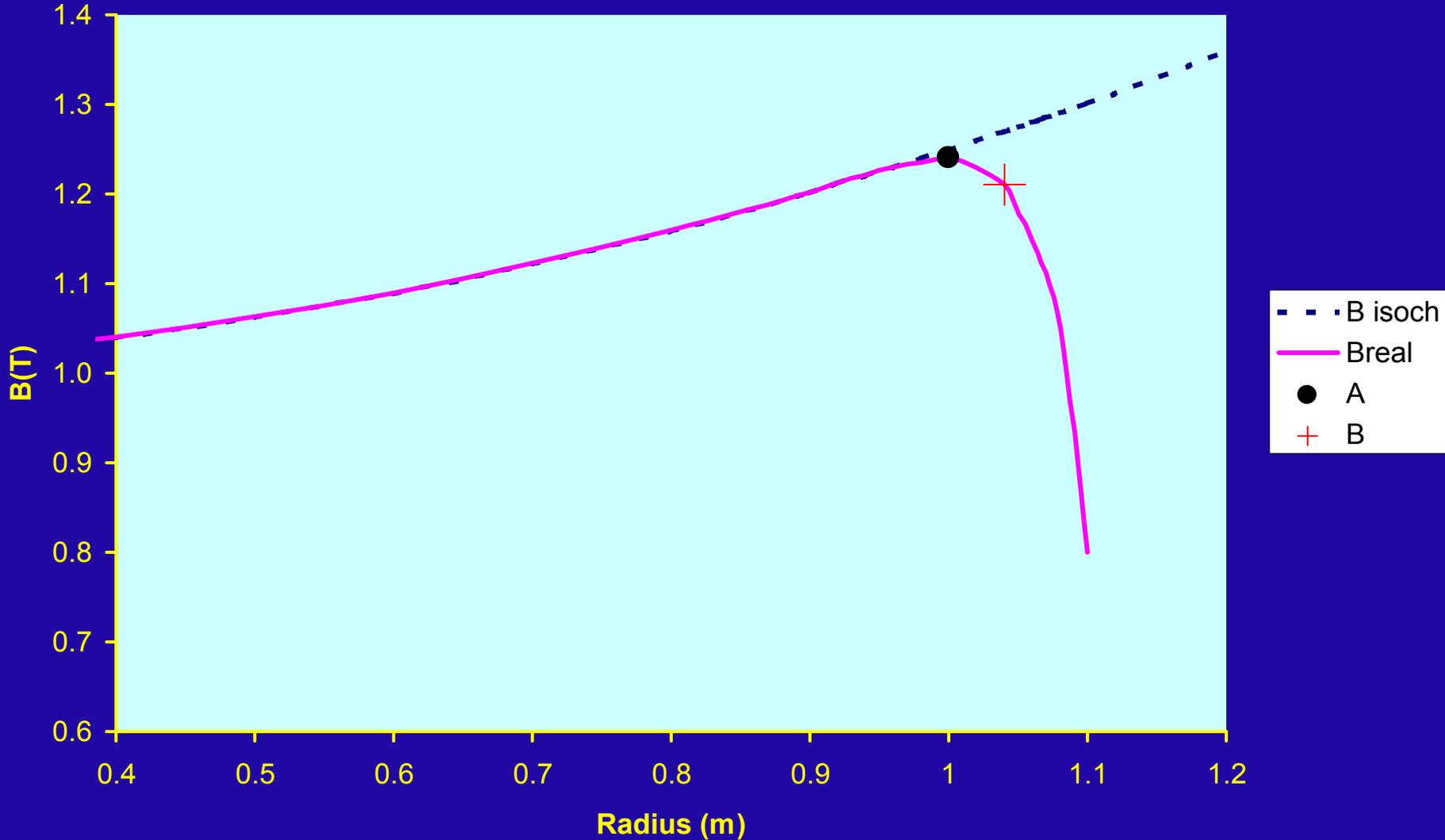


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The Self-Extraction Cyclotron (1)

- ❑ In 1995, IBA proposed a new method to extract positive ions from a cyclotron without using an electrostatic deflector
- ❑ In an isochronous cyclotron, the departure from the ideal radial field leads to a phase lag of the accelerated particle. The acceleration stops when the phase lag reaches 90° , defining the limit of acceleration (A)
- ❑ The radius where the field index $R/B \cdot dB/dR = -1$ corresponds to the point where the ions are able to drift freely out of the magnet: this is what we call the point of self-extraction (B)
- ❑ The task of the ESD is to bring the beam from A to B
- ❑ When the magnet gap becomes very small (<10 times the radius gain/turn at extraction), B is encountered before A
 \Rightarrow self-extraction

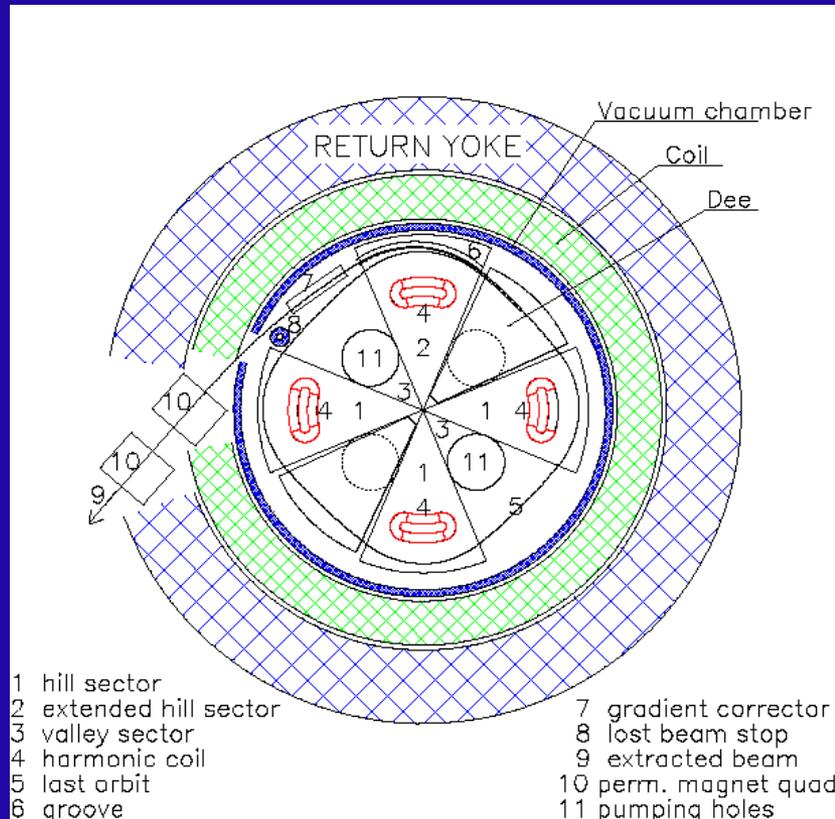
The Self-Extraction Cyclotron



- ❑ The key to this rapid transition is the use of a small vertical pole gap of quasi-elliptical shape near the extraction radius
- ❑ Self-extraction concept experimentally verified with the 230 MeV cyclotron, in good agreement with simulation predictions
- ❑ In 1998, IBA started the design and construction of a cyclotron to demonstrate the self-extraction of very high intensity proton beams
- ❑ Energy of 14 MeV selected for production of ^{103}Pd
- ❑ The new method requires a large radius gain per turn, easier to achieve in a low energy cyclotron
- ❑ The RF is sized to be able to accelerate 140 kW of beam (10 mA!)

- It is important to stress the difference of the proposed method with the existing method of extraction of high intensity beams with ESD, as in PSI injector cyclotron
 - Single turn extraction, good turn separation
 - small emittance and RF phase width
 - high charge density \Rightarrow strong longitudinal space charge effects
- Self-Extraction Cyclotron: uncritical industrial machine
 - Multi-turn extraction
 - Large emittance and RF phase width
 - lower charge density \Rightarrow little space charge effects

Realization of the extraction

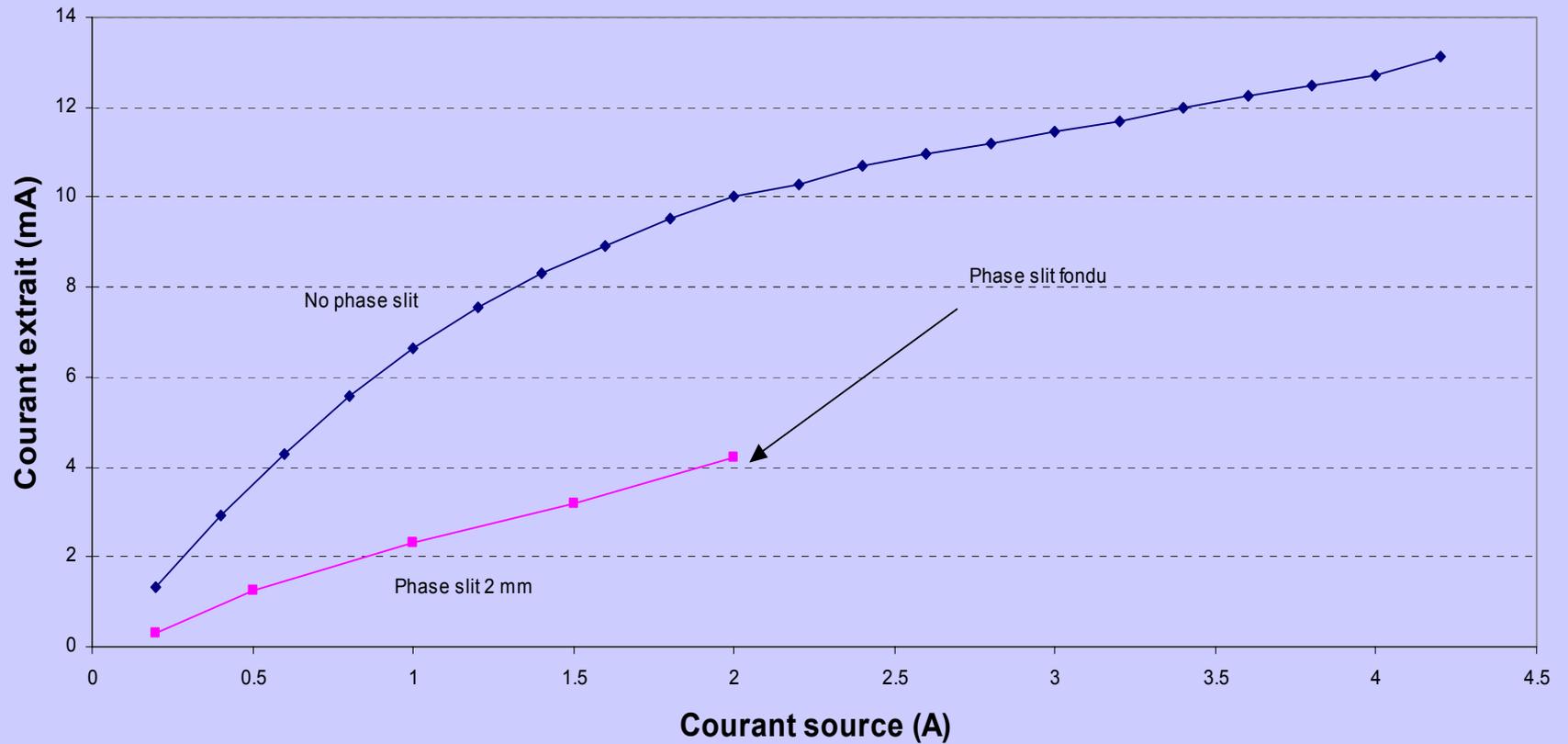


- ❑ The extraction path is a groove machined in a pole having an extended length
- ❑ Separation of turns created by harmonic coils close to extraction radius
- ❑ A 10-20 mm radial gain at extraction is produced, to push the beam across the self-extraction limit into the extraction path
- ❑ Measured extraction efficiency > 80% at low currents, > 70% at 2 mA
- ❑ Lost beam collected on a high power, low activation beam catcher. This catcher is used as secondary production target

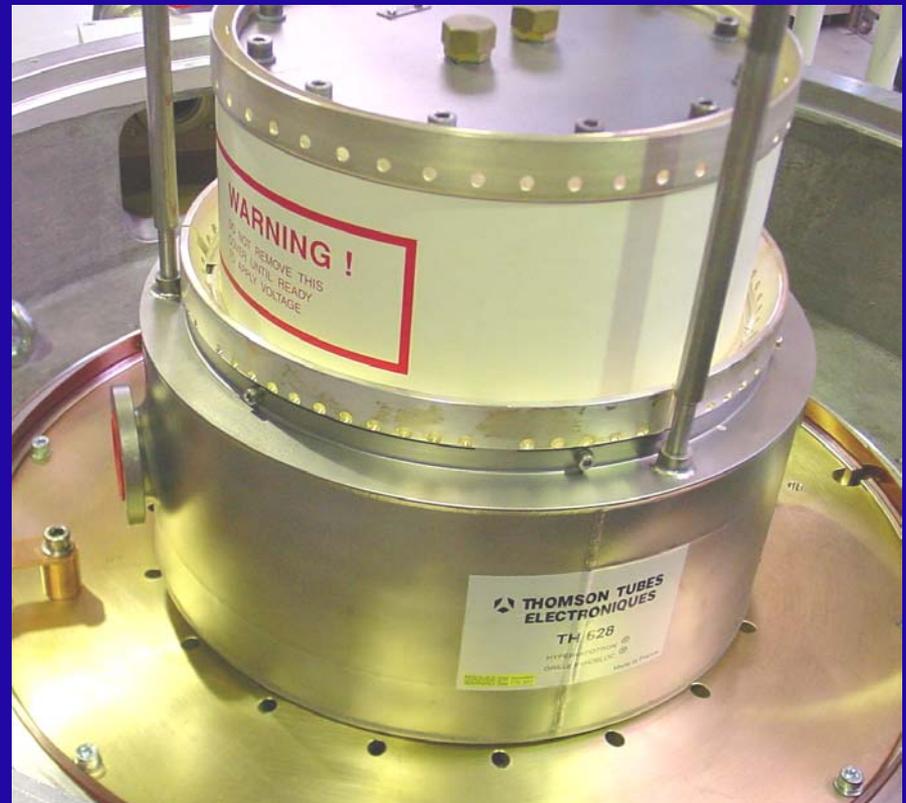


Source Current vs Arc Current

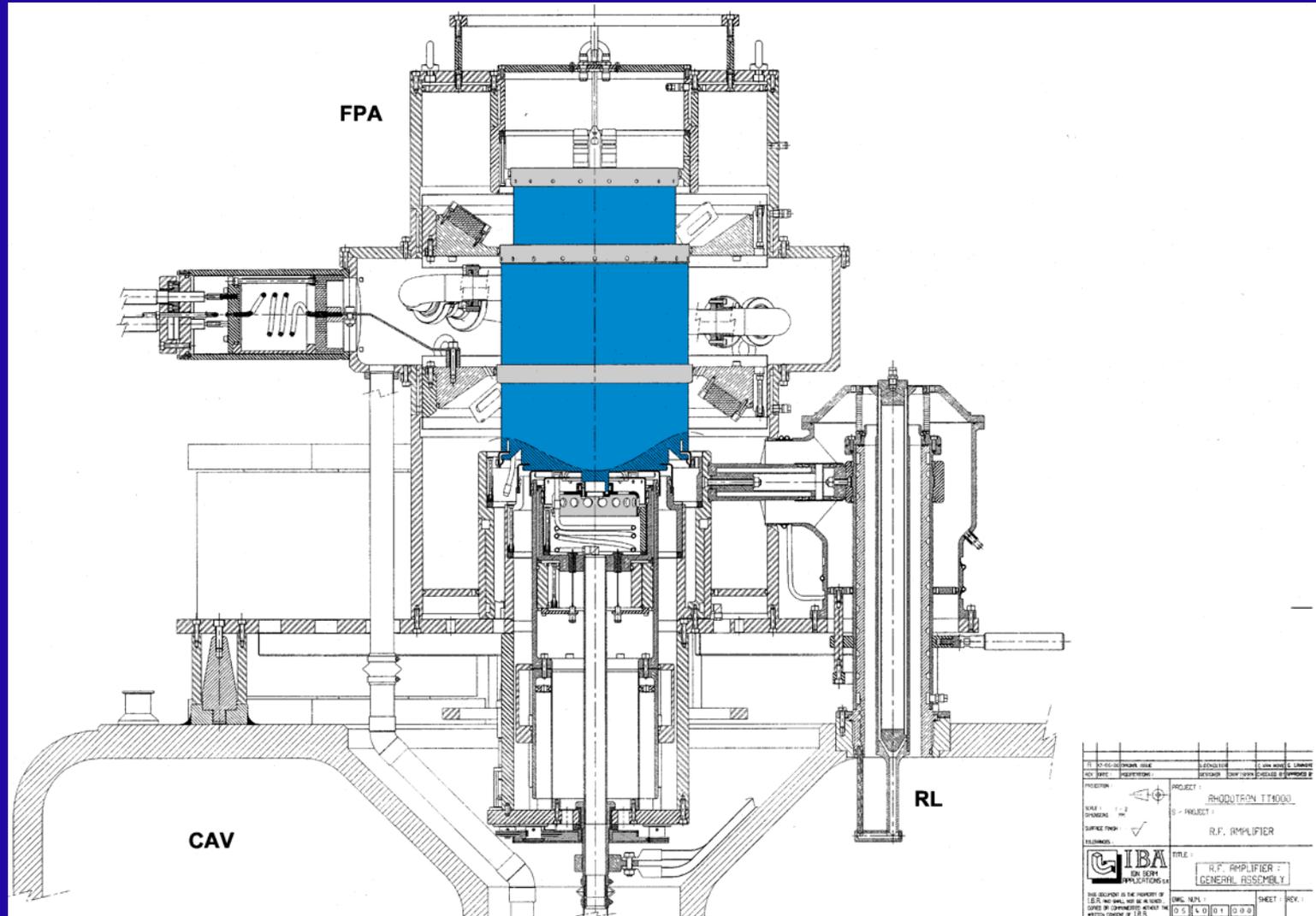
Extraction source:
Vdee=45 kV, gap: 2 mm, puller 1.9 mm, 4xE-5



- ❑ Electron grid tubes (tetrodes) are still the preferred solution for high average powers at frequencies < 250 MHz
- ❑ In tetrodes, the amplifiers circuits (input, output, G1G2) are generally quarter-wave resonators with the voltage node in the tetrode
- ❑ At higher frequencies, and with large tubes, the current node is almost located at the tube connector
- ❑ The maximum power achievable at high frequencies is therefore generally limited by the current carrying capacity of the grids and of the tube connector
- ❑ The Diacrode is the equivalent of a tetrode where the connections could be made at both ends of the electrodes, in half-wave resonators.



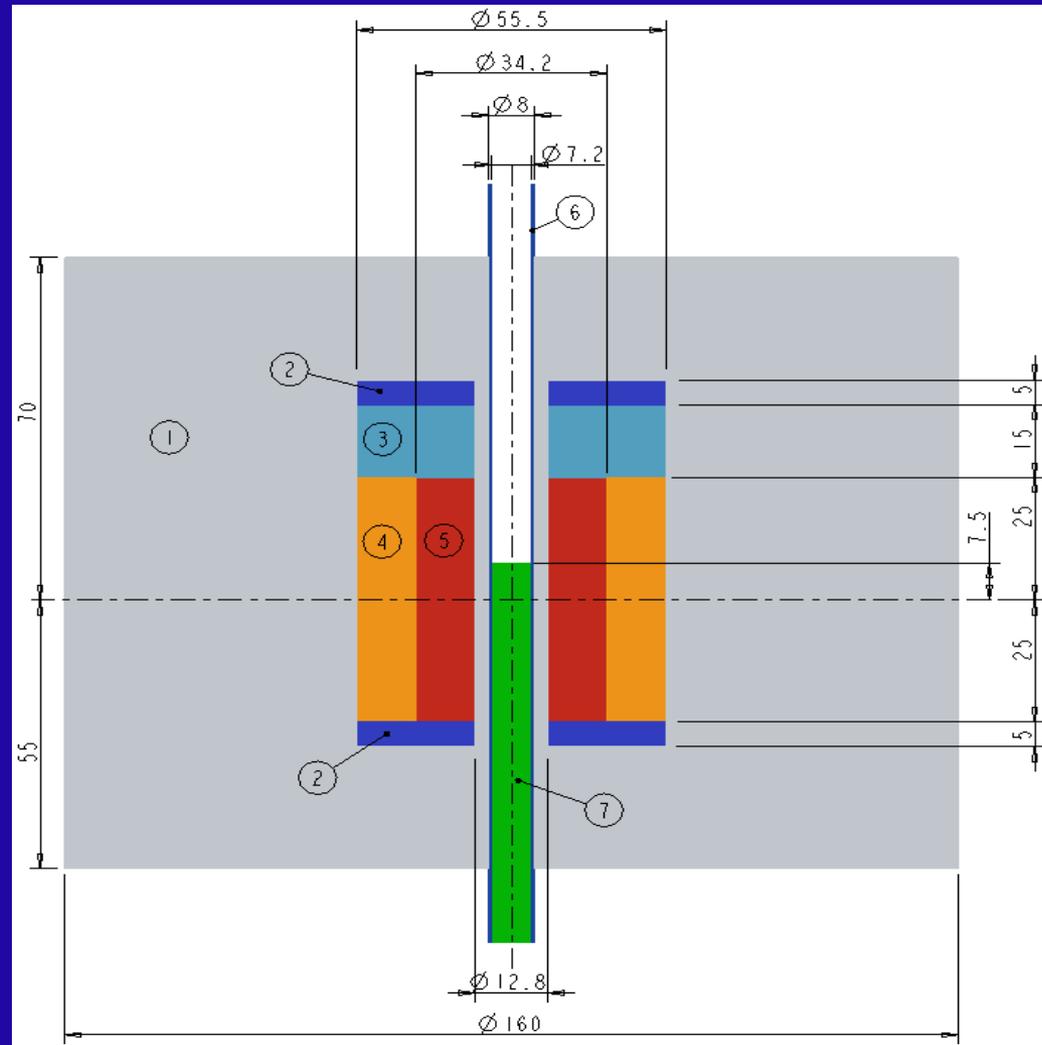
- ❑ Thomson TH628 Diacode®
- ❑ 1.5MW CW RF Power Capability @ 107.5MHz
- ❑ High Efficiency 17.5kV/80A anode PSU regulated by IGBTs

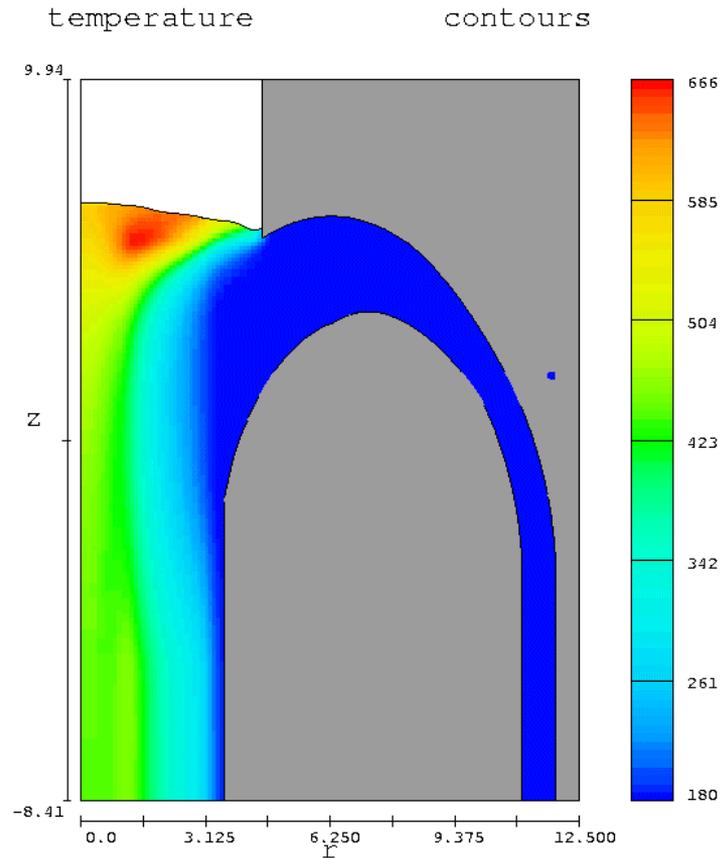




- ❑ The transmutation of long lived nuclear waste, or safer and cleaner nuclear energy production could be made in sub critical nuclear reactors driven by a powerful proton beam
- ❑ In Belgium, the MYRRHA project associates the CEN-SCK and IBA
- ❑ The goal of MYRRHA is to make a multi-purpose fast, high flux, 25 MW sub critical reactor driven by 1.75 MW proton beam.
- ❑ The spallation neutron source uses a special, windowless design
- ❑ To reach the high neutron fluxes needed, the specifications of the proton accelerator are 350 MeV and 5 mA

Axial view of the R-Z geometrical model of MYRRHA ADS





FLOW-3D® t=1.821 y=3.272E+00 (ix=2 to 64 kz=160 to 250)
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Title

- ❑ The first IBA design for MYRRHA was based on a chain of two cyclotrons, as in the PSI designs
- ❑ But a special requirement of accelerators for subcritical reactors is the need to minimize the number of short beam interruptions
- ❑ The experience of existing cyclotrons shows that the ES devices at injection and extraction are responsible for the largest number of short trips > A cyclotron chain is therefore not a good idea!
- ❑ The concept of a single, very large cyclotron accelerating 2.5 mA of HH^+ molecules at 700 MeV was developed. Extraction by stripping yields 5 mA of 350 MeV protons.
- ❑ The resistive design, illustrated hereafter is very large and expensive. A SC alternative is under design.



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View of the resistive MYRRHA cyclotron

